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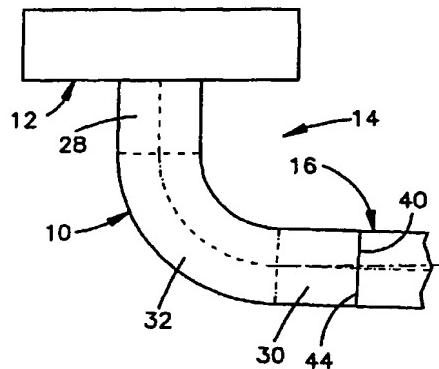
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(54) Title: DRAINABLE TUBE AND PIPE FITTING



(57) Abstract: A fitting for tube and/or pipe includes two legs formed at a nominal included angle that is other than a right angle. An example would be a nominal included angle of about $2^\circ \pm .5^\circ$ from a right angle. A fitting is also provided that is drainable under the influence or force of gravity. Methods of forming such fittings are also provided including various combinations of steps of bending, cutting and welding.

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